## A Machine Learning Approach to Hand-Eye Calibration

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February 03, 2010



#### Outline

#### Introduction

Stand-alone Calibration: Robot Arm

Stand-alone Calibration: Camera

Hand-Eye Calibration

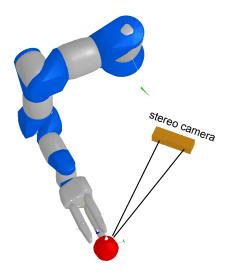
Calibration Setup Data Acquisition And Structure Minimization Problem

Next steps

Conclusions



#### Introduction





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#### Introduction

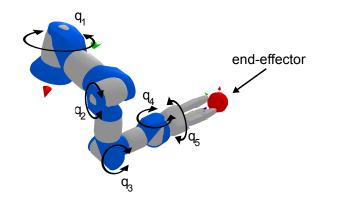
- pre-step to high level algorithms, e.g. object recognition or grasping
- calibrate each piece of hardware by itself
- after calibration measure relative offset between arm and camera (tricky)
- non-linearities, e.g. through distortions
- our idea: reformulation of these problems as a single problem
- simultaneously learn:
  - mapping from image coordinates to world coordinates
  - mapping from state vector q to world coordinates
- minimize error between both mappings



## Stand-alone Calibration: Robot Arm

Forward Kinematics

- *n*-dof robot arm:
  - controlled via state vector  $ec{q} \in \mathbb{R}^n$ , e.g. joint angles
  - ▶ foward kinematics: given  $\vec{q}$  determine world coord.  $\vec{X}$  of end-effector
  - ideal world:  $\vec{X} = \omega(\vec{q})$ , actual world:  $\vec{X}_{\delta} = \omega(\vec{q} + \vec{\delta})$
  - unknown  $ec{\delta}$  due to physical phenomena, e.g. cog wheels



Pinhole Camera Model

• projection matrix  $P \in \mathbb{R}^{3 \times 4}$ :

$$P = KR[I| - \tilde{C}] \tag{1}$$

► projection of world point  $\vec{X} = (x, y, z, v)^t$  to image point  $\vec{x} = (u, v, w)$ :

$$\begin{pmatrix} u \\ v \\ w \end{pmatrix} = P \cdot \begin{pmatrix} x \\ y \\ z \\ v \end{pmatrix}$$
(2)

▶ intrinsics  $K \in \mathbb{R}^{3 \times 3}$ , extrinsics  $R \in \mathbb{R}^{3 \times 3}$ ,  $-\tilde{C} \in \mathbb{R}^3$ :

$$K = \begin{bmatrix} \alpha_x & s & x_0 \\ 0 & \alpha_y & y_0 \\ 0 & 0 & 1 \end{bmatrix}$$

Gold Standard algorithm<sup>1</sup> to determine int./ext. parameters

- solvable through Direct Linear Transform(ation) (DLT)
- ▶ given: collect  $n \ge 6$  point correspondances:  $\vec{x}_i \leftrightarrow \vec{X}_i$
- wanted: matrix P, so that

$$\vec{x}_i = P\vec{X}_i \quad \Leftrightarrow \vec{x}_i \times (P\vec{X}_i) = \vec{0} \quad \Leftrightarrow \vec{x}_i \times \begin{pmatrix} P^1\vec{X}_i \\ P^2\vec{X}_i \\ P^3\vec{X}_i \end{pmatrix} = \vec{0} \quad (3)$$

▶ rewrite eq. (3) in matrix notation,  $A \in \mathbb{R}^{12 \times 12}$ ,  $p \in \mathbb{R}^{12}$ :

$$A\vec{p} = \vec{0}, \text{ s.t. } \|\vec{p}\| = 1$$
 (4)

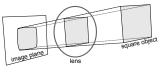
- solve with SVD:  $A = UDV^T$
- p = V(:,end), if diagonal values of D in descending order

<sup>&</sup>lt;sup>1</sup>Zissermann, Multiple View Geometry

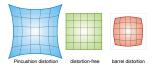
**Optical Aberration/Distortion** 

• camera with lens  $\neq$  pin-hole camera model (!)

- distortion (radial, tangential, ...)
- significance increases while focal length (and price) decreases



(a) lens distortion



(b) types of (radial) distortion



**Optical Aberration/Distortion** 

correction of radial distortion

$$\begin{array}{rcl} x' & = & x(1+k_1r^2+k_2r^4+k_3r^6) \\ y' & = & y(1+k_1r^2+k_2r^4+k_3r^6) \end{array}$$

correction of tangential distortion

$$\begin{array}{rcl} x' &=& x + [2p_1y + p_2(r^2 + 2x^2)] \\ y' &=& y + [p_1(r^2 + 2y^2) + 2p_2x] \end{array}$$

 minimizing geometric error of a calibration object (chessboard) based on deviation from linear mappings

Stereo Calibration

first, single-camera calibration to obtain

$$P_l = K_l R_l [I| - \tilde{C}_l]$$

and

$$P_r = K_r R_r [I| - \tilde{C}_r]$$

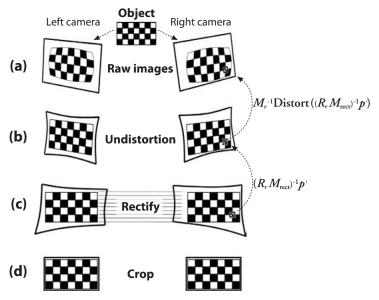
then, translation matrix R and translation T from right to left camera coordinate system:

$$R = R_r (R_l)^T$$
$$T = \tilde{C}_r - R \tilde{C}_l$$

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(5)

Calibration Pipeline



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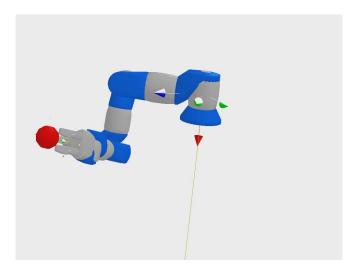
General Setup



- unknown calibrations parameters: initially, hardware is uncalibrated!
- unknown rotation & translation between robot and camera
- fiducal marker ("lolly pop") in robot's hand
- visually track lolly pop and record image coordinates  $\vec{x}_i^l$  and  $\vec{x}_i^r$
- record state vector  $\vec{q}_i$  of robot

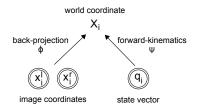


Data Acquisition





Minimization Problem



- given: set of image points  $\vec{x}_i^l$ ,  $\vec{x}_i^r$ , and state vectors  $\vec{q}_i$
- wanted: world coordinates  $\vec{X}_i$  from non-linear mappings, such that

$$\Phi(\vec{x}_i^l, \vec{x}_i^r) = \vec{X}_i = \psi(\vec{q}_i)$$
(6)

Minimization Problem

global cost function:

$$L_{\text{global}} = \sum_{i} |\psi(\vec{q}_i) - \Phi(\vec{x}_i^l, \vec{x}_i^r)|^2$$
(7)

- hard to minimize eq. (7) directly
- Iocal cost function for image points:

$$L_{\vec{x}} = \sum_{i} |X_{i} - \Phi(\vec{x}_{i}^{l}, \vec{x}_{i}^{r})|^{2}$$
(8)

Iocal cost function for state vector:

$$L_{\vec{q}} = \sum_{i} |X_i - \psi(\vec{q}_i)|^2$$
(9)

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Suggested Algorithm

**Input:** image point pairs  $(\vec{x}_i^l, \vec{x}_i^r)$ , state vectors  $\vec{q}_i$ **Output:** mappings  $\psi(\vec{q}_i)$  and  $\Phi(\vec{x}_i^l, \vec{x}_i^r)$ 

- 1: define  $\psi'(\cdot)$  as regular forward kinematics
- 2: repeat
- 3: learn  $\Phi'(\cdot)$  given  $\psi'(\vec{q}_i)$  (eq. (8))
- 4: learn  $\psi'(\cdot)$  given  $\Phi'(\vec{x}_i^l, \vec{x}_i^r)$  (eq. (9))
- 5: **until**  $L_{global} < \varepsilon$
- 6: return  $\Phi = \Phi'$ ,  $\psi = \psi'$



Learning Step

- SVM regression
- Gaussian Process
- Multi-layer Perceptron
- [your algorithm]
- ► ...



#### Next steps

- Proof of concept in simulator
- Verification with actual camera and arm
- make data available to IDA members

▶ ...

#### Conclusions

- iterative approach to the Hand-Eye calibration problem
- solving problem in "EM-fashion"
- no assumption on parameters
- no need to measure exact camera-to-robot offset
- interesting for people with algorithm but no data/problem

**10q!** Questions?

